

MACHINE PARK

CUTTING

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| Bystronic Laser BySmart Fiber 6kW | Format 1500x3000mm | |
| LT Fiber EVO Laser tube 2kW | Tube lenght max 6500mm | Tube diameter 12- 152mm |
| Semiauto-circular saw | up to Ø145mm | |
| CNC band saw | up to Ø230mm | |

BENDING

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| Sheet metal leveler ARKU Flatmaster 55 | Max W=1650mm, Min L=100mm, Part thickness =0.6 - 15.0 | |
| CNC Bystronic Xpert150 pressbrake | L=3100mm, 6 axis 150t | |
| CNC pressbrake | L=3340mm, 8 axis 220t | |
| CNC pressbrake | L=3000mm, 8 axis 170t | |
| CNC pressbrake | L=2080mm, 8 axis 50t | |
| CNC pressbrake | L=1200mm, 8 axis 50t | |
| Pressbrake | L=3100mm, 80t | |
| Pressbrake | L=2100mm, 50t | |
| CNC Tube bending machine | up to Ø45mm, 6 axis | |
| CNC Mandrel bending machine | up to Ø76,1mm | |
| Tube beding machine | up to Ø60,3mm | |
| Ring beding machine | up to Ø1800mm | |
| Three-roll sheet bending machine | L=2050, max. t=4mm | |
| Three-roll sheet bending machine | L=2050, max. t=2mm | |

DRILLING - MILLING

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| CNC machining center (DMG M2) | 3+ axis | X=1100mm, Y=550mm, Z=510mm |
| CNC machining center (DMG 1450) | | X=1450mm, Y=700mm, Z=550mm |
| CNC universal turning machine (CLX 550) | X=308mm, Y=120mm (±60mm), Z=1240mm, Ø480 | |
| CNC universal turning machine (CLX 450) | X=276mm, Y=120mm (±60mm), Z=755mm, Ø400 | |
| CNC universal turning machine (CLX 350) | X=185mm, Y=80mm, Z=540mm, Ø320 | |
| CNC machining center (Mazak) | | X=813mm, Y=410mm, Z=460mm |
| Flow forming and thread forming | | |
| Various drilling machines | | |
| Thread cutting machine | | |
| CNC Horizontal drilling machine | | |
| Collaring unit T-Drill | Base pipe 33,7–114,3 mm | Neck diameter 17–54 mm |
| Hydraulic Threading Machine CMA | | M4 - M30 |
| Correa Norma L 45 machining center | X=4.500mm Y=1.500mm Z=2.000mm | Integrated round table Ø1400mm |

WELDING

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|---------------------------------------|----------------------|
| Welding device | 450A, CO2, MIG/MAG |
| Welding device | 300A, TIG/WIG, AC/DC |
| Orbital welding device | |
| Spot welding | |
| Longitudinal seam welding machine | L=1250mm |
| Robotic welding machine | 6 axis |
| Various welding tables with equipment | |

GRIND - POLISH - DEBURRING

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|----------------------------|----------------------------|
| Flat grinding machines | Format 3000x1500mm |
| Round grinding machines | Max. up to Ø200mm |
| Contact grinding machines | |
| Contact polishing machines | |
| Perl blasting cabin | L=1350mm, W=1100mm, H=1100 |
| Perl blasting room | L=7.04m, W=3.47m, H=3.2m |
| Long belt grinding machine | Format 3000x1000mm |

PUNCHING

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|--------------------|------|
| Eccentric press | 135t |
| Deep drawing press | 150t |
| Deep drawing press | 90t |