

MACHINE PARK

CUTTING

Bystronic Laser BySmart Fiber 6kW	Format 1500x3000mm
Table shear	L=3000mm, max t=12mm
Table shear	L=3000mm, max t=8mm
Table shear	L=2750mm, max t=5mm
Corner shear	Format 200x200mm, max t=5mm
Semiauto-circular saw	up to Ø80mm
CNC band saw	up to Ø230mm

BENDING

CNC Bystronic Xpert150 pressbrake	L=3100mm, 6 axis 150t
CNC pressbrake	L=3340mm, 8 axis 220t
CNC pressbrake	L=3000mm, 8 axis 170t
CNC pressbrake	L=2080mm, 8 axis 50t
CNC pressbrake	L=1200mm, 8 axis 50t
Pressbrake	L=3100mm, 80t
Pressbrake	L=2100mm, 50t
CNC Tube bending machine	up to Ø45mm, 6 axis
CNC Mndrel bending machine	up to Ø76,1mm
Tube beding machine	up to Ø60,3mm
Ring beding machine	up to Ø1800mm
Three-roll sheet bending machine	L=2050, max. t=4mm
Three-roll sheet bending machine	L=2050, max. t=2mm

DRILLING - MILLING

CNC Horizontal drilling machine

CNC Lathe 2 axis universal lathe with powered tools and C axis

CNC Lathe X=200mm, Z=500mm

CNC machining center X=750mm, Y=500mm, Z=500mm

CNC machining center X=813mm, Y=410mm, Z=460mm

CNC machining center X=600mm, Y=450mm, Z=500mm

CNC machining center X=1450mm, Y=700mm, Z=550mm

CNC machining center X=600mm, Y=450mm, Z=500mm

Thread cutting machine

Various drilling machines

Flow forming and thread forming

CNC universal turning machine X=276mm, Y=120mm, Z=755mm, Ø400

WELDING

Welding device 450A, CO2, MIG/MAG

Welding device 300A, TIG/WIG, AC/DC

Orbital welding device

Spot welding

Longitudinal seam welding machine L=1250mm

Various welding tables with equipment

GRIND - POLISH - DEBURRING

Flat grinding machines	Format 3000x1500mm
Round grinding machines	Max. up to Ø200mm
Contact grinding machines	
Contact polishing machines	
Perl blasting cabin	L=1350mm, W=1100mm, H=1100
Perl blasting room	L=7.04m, W=3.47m, H=3.2m

PUNCHING

Eccentric press	135t
Deep drawing press	150t
Deep drawing press	90t
Punch machine	50t
Revolving punch machine	25t
NC Nibbling machine	25t